Appendix 7

About

Title: Benchmarking Tool for Steel Plant Without EAF (Exclusive Advanced Copy/ Strictly Confidential)

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Project: CTCN Project
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Instructions

The intended user of this document is a Steel Plant building manager or energy manager.

There are 3 purposes of this document. This document serves users as a:

- 1) Energy Data Collection Tool for Steel Plants
- 2) Benchmarking Comparison Tool for Steel Plants
- 3) Means of Generating an Annual Plant Report for a Steel Plant to send to ISIT

This document requires the entry of steel plant energy and output data (annual data in Sheet B or monthly data in Sheets 01-12)

This document uses the data to generate a benchmarking comparison analysis and an Annual Plant Report for ISIT

See the Table of Contents below for more information on how to use this document

Table of Contents for this document:

11 Nov.

12 Dec.

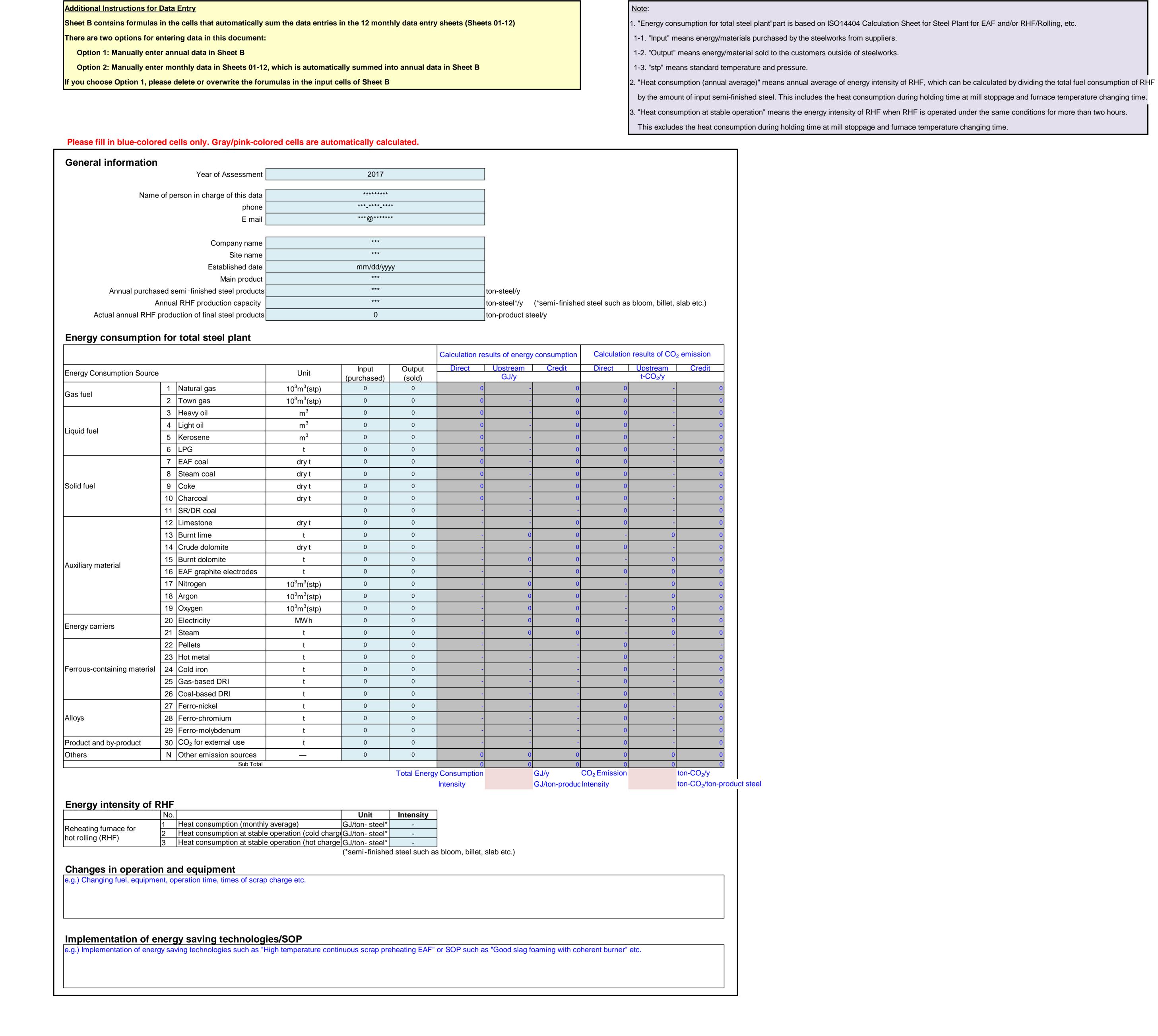
Factors

A) Instructions	This sheet (A) provides information and tips for using this document												
B) Annual Data Entry	This sheet (B) is used for collecting all the relevant energy consumption and output data of a steel plant in a calendar year												
	This sheet (B) can be filled out manually or automatically (by filling out the individual Monthly Data Entry sheets (Sheets 01-12))												
	All Input cells are highlighted in blue, for example: input												
	Further instructions on entering data in the Annual Data Entry Sheet are visible at the top of Sheet B												
C) Benchmarking Results	This sheet (C) automatically provides a graphic comparison of the energy intensity and emissions intensity of your steel plant to the industry averages and industry ranges in Thailand.												
	This sheet (C) will only generate complete benchmarking results when all relevant data has been entered in Sheet B or Sheets 01-12												
D) Annual Plant Report	This sheet (D) automatically generates an Annual Plant Report of specific metrics to send to ISIT												
	This sheet (D) will only generate a complete Annual Plant Report when all the relevant data has been entered in Sheet B or Sheets 01-12												
	There are two ways to send an Annual Plant Report to ISIT:												
	Option 1 (most preferred): Copy sheet D, open a new Excel Workbook file, "paste special" "values and number formats" into a new Excel Workbook, save it, and email it to ISIT												
	Option 2: Print sheet D as a PDF file and email it to ISIT												
	Option 3: Print sheet D as a hard copy and send to ISIT via mail.												
Monthly Data Entry Sheets	The following twelve sheets (01-12) are used for collecting all the relevant energy consumption and output data of a steel plant on a monthly basis												
	Filling out total input and output in these sheets (01-12) will automatically calculate the annual figures in Sheet B												
	If the user prefers to manually enter annual data, the user should delete or overwrite the formulas in Sheet B and manually input annual data in Sheet B												
	These sheets also include additional option to record energy cost and facility-by-facility energy consumption data in these sheets.												
	These data are not intended for reporting, and will not be reflected in the Annual Plant Report sheet.												
	Recording of this information is suggested for the purpose of internal improvement by the steel plant.												
	Further instructions on entering data in the Annual Data Entry Sheet are visible at the top of Sheets 01-12 and Sheet B												
01 Jan.	This sheet (01) is for collecting all relevant energy consumption and output data of a steel plant in the month of January												
02 Feb.	This sheet (02) is for collecting all relevant energy consumption and output data of a steel plant in the month of February												
03 Mar.	This sheet (03) is for collecting all relevant energy consumption and output data of a steel plant in the month of March												
04 Apr.	This sheet (04) is for collecting all relevant energy consumption and output data of a steel plant in the month of April												
05 May.	This sheet (05) is for collecting all relevant energy consumption and output data of a steel plant in the month of May												
06 Jun.	This sheet (06) is for collecting all relevant energy consumption and output data of a steel plant in the month of June												
07 Jul.	This sheet (07) is for collecting all relevant energy consumption and output data of a steel plant in the month of July												
08 Aug.	This sheet (08) is for collecting all relevant energy consumption and output data of a steel plant in the month of August												
09 Sep.	This sheet (09) is for collecting all relevant energy consumption and output data of a steel plant in the month of September												
10 Oct.	This sheet (10) is for collecting all relevant energy consumption and output data of a steel plant in the month of October												

This sheet (11) is for collecting all relevant energy consumption and output data of a steel plant in the month of November

This sheet (12) is for collecting all relevant energy consumption and output data of a steel plant in the month of December

This sheet (Factors) provides a reference for energy consumption and emissions factors



B) Annual Data Entry sheet

C) Benchmarking Results

This sheet will only generate complete benchmarking results when all relevant data has been entered in Sheet B or Sheets 01-12 Red points show your plant's data in the graphs. The other color points show the average of Thailand steel industry.

iergy/CO2 inten	nsity of Thailand steel i				your plant's		Energy intensity of steel plant without	t EAF	CO2 intensity of ste	el plant	without EAF
	unit	2014	2015	2016	data (2017)	6				, c. p.a	
Plant with EAF	(GJ/ton- Max	11.075	1	15.371		6			0.4		
energy intensity	crude steel) IVIII	5.791	5.826	5.175		_			0.35		
	Average Max	8.717 0.677	9.349 0.745	9.259 0.903		5 —					
Plant with EAF	(ton-CO2/ton-Min	0.383	0.743	0.303					0.3		
CO2 intensity	crude steel) Average	 	0.576	0.574		- 4 —			_0.25		
	N =	9	9	9		steel)			0.25		
				·		9 3 →	•		<u>§</u> 0.2		
	unit	2014	2015	2016	your plant's	n-cr			9 0.15		
lant without EAF	Max	4.883	4.232	4.137	data (2017)	2 (6)			2/to		
(Reroller)	(GJ/ton- Min	1.412	1.471	1.320	-	€			0.1		
energy intensity	product steel) Average	 	2.674	2.206		1			0.05		
lant without EAF	Max	0.336	0.290	0.283					0.05		
(Reroller)	(ton-CO2/ton-product steel)	0.109	0.113	0.102		0 —		•	0	1	
CO2 intensity	Average	0.202	0.187	0.155			2014 2015 2016 you	ur plant's data (2017)	2014 2015	2	2016 your plant's data
	N =	6	6	6				(2017)			(2017)
nit electricity co	onsumption for EAF/LF	of Thaila	and steel	industry	,						
cicoti folly co					your plant's		Unit electricity		Unit electricity		Unit electricity
	unit	∠014	2015		data (2017)		consumption for EAF		consumption for LF		consumption for EAF+LF
E 4 E	(GWh/ton-			0.550		0.7		0.7 —		0.7	
EAF	crude steel) IVIII			0.360		0		0.7		0.7 -	
	Average N =			0.412		0.6		0.6		0.0	
	IN =	<u> </u>	<u> </u>	<u> </u> 3		U.C		0.0		0.6 -	
	unit	2014	2015	2016	your plant's	0.2		0.5		0.5 -	
		2014	2010	1	data (2017)	steel)		e		0.5 -	
	(GWh/ton- Max			0.070		e ste		e ste		ste	Ţ
LF	crude steel) Min Average			0.033		nude 0.4		D		9 0.4 -	
	N =			8		9 00		903		o-uo	
						(GWh/ton		Vh/		(GWh/to	
	unit	2014	2015	2016	your plant's	<u>6</u> 0.2		9 0.2		9	
		2011	2010	1	data (2017)	0.2		0.2		0.2 -	
EAF+LF	(GWh/ton-Min			0.620	-	0.3		0.1		0.4	
LAI TLI	crude steel) Average			0.393	-	0		0.1	1	0.1 -	
	N =			8		,		0	A		
						(2016	0	2016	0 -	2016
nergy intensity o	of RHF of Thailand stee	el indust	ry	T							
	unit	2014	2015	2016	your plant's data (2017)		Energy intensity of RHF		Energy intensity of RHF		Energy intensity of RHF
	Max			3.063	data (2017)		(Monthly average)		(Cold charge stable		(Hot charge stable operation
Monthly	(GJ/ton-steel*) Min			0.790		3.5		3.5	operation)	3.	.5
average	Average			1.439	-				•		
	N =			17		3		2			3
					your plant's	3		3			<u> </u>
	unit	2014	2015	2016	data (2017)						
Cold charge	Max			1.620	·	2.5		2.5		2.	.5
stable operation	(GJ/ton-steel*) Min			1.077		*		*		_	
	Average			1.345	-	steel*)		teel*)		steel*)	
	N =			16		÷		s-uo		on-st	2
	unit	2014	2045	2040	your plant's	1.5 1.5		(GJ/tc		(GJ/ton-	
	unit	2014	2015	2016	data (2017)	1.5		1.5		1.	
Hot charge	Max			1.225					+		
stable operation	(GJ/ton-steel*) Min			0.646	-	1					
-	Average			0.950	-			1			1
	N =			9							
(*sami _ fin	nished steel such as bloc	m, billet.	slab etc.)			0.5		0.5		0.	.5
(361111 - 111		, , , ,	1.2.2								
(301111 - 1111								I			
(Seiiii - III						0	2016 your plant's data				

The Annual Plant Report							either in Sheet B o	or Sheets 01-12			
To protect sensitive or protect sensitive s				nd the entire d	ocument to IS	SIT					
To avoid calculation erro				ns for sending	the Annual Pla	ant Report	to ISIT:				
		Sheet D, open a new Ex						w Fxel file, save it	and email it	t to ISIT	
		PDF file and email it to		puoto opooidi	valuos ana i			Exormo, savo n	, and omain	. 10 1011	
		hard copy and send to									
option of Film officer	D 40 0	That dopy and condition	Ton via man								
General information	1										
		Year of Assessment		2017							
Name of person in charge of this data			*****								
	·	phone	***_****								
E mail [
		Company name		***							
		Site name		***							
		Established date		mm/dd/yy	уу						
	,	Main product		***							
•		- finished steel products RHF production capacity					ton-steel/y	ami - finished etaal	such as bloom	hillet slah ata	
		ion of final steel products		0			ton-steel*/y (*semi - finished steel such as bloom, billet, slab etc.) ton-product steel/y				
·		, ,						-			
Energy consumptio	n for	total steel plant					lotion results of	0.00.1			
						Calcu	lation results of ene consumption	Calculat		CO2 emission	
Energy Consumption Source	ce		Unit	Input (purchased)	Output (sold)	Direct	Upstream GJ/y	Credit Direct	Upstream t-CO2/y	Credit	
Gas fuel	1	Natural gas	103m3(stp)	(purchased) 0	(SOIG) 0		0 -	0	0	- 0	
Gas fuel	- - - - - - - - - - 	Town gas	103m3(stp)	0	0		0 -	0	0	- 0	
	-	Heavy oil	m3	0	0		0 -	0	0	- 0	
Liquid fuel		Light oil Kerosene	m3 m3	0	0	-	0 -	0	0	- 0	
	—	LPG	t	0	0		0 -	0	0	- 0	
	7	EAF coal	dry t	0	0		0 -	0	0	- 0	
	—	Steam coal	dry t	0	0		0 -	0	0	- 0	
Solid fuel	\vdash	Coke Charcoal	dry t dry t	0	0		0 -	0	0	- 0	
		SR/DR coal	0	0	0			-	0	- 0	
	+-+	Limestone	dry t	0	0			0	0	- 0	
	-	Burnt lime	t	0	0		- 0	0	-	0 0	
	-	Crude dolomite	dry t	0	0			0	0	- 0	
Auxiliary material	—	Burnt dolomite	t .	0	0		- 0	0	-	0 0	
		EAF graphite electrodes Nitrogen	t 103m3(stp)	0	0	1	- 0	0	-	0 0	
	—	Argon	103m3(stp)	0	0		- 0	0	-	0 0	
1	19	Oxygen	103m3(stp)	0	0		- 0	0	-	0 0	
Energy carriers	20	Electricity	MWh	0	0		- 0	0	-	0 0	
- g,		Steam	<u>t</u>	0	0		- 0	0	-	0 0	
	\vdash	Pellets Hot metal	t	0	0	1		•	0		
Ferrous-containing materia	\vdash		t	0	0	+		-	0	- 0	
	_	Gas-based DRI	t	0	0			-	0	- 0	
	\vdash	Coal-based DRI	t	0	0			-	0	- 0	
	-	Ferro-nickel	t	0	0			-	0	- 0	
Alloys		Ferro-chromium	<u>t</u>	0	0			-	0	- 0	
Product and by-product	-	Ferro-molybdenum CO2 for external use	t	0	0	1		-	0	- 0	
Others	+	Other emission sources	<u> </u>	0	0	+	0 0	0	0	0 0	
	'	Sub Total			Tatal	000000000000000000000000000000000000000	0 0	0	0	0 0	
					Total Energy (Consumptio Intensity		/y	on	ton-CO2/y ton-CO2/ton-p	
	D: :-						20/	,			
Energy intensity of	RHF No.			Unit	Intensity	7					
Reheating furnace for	1	Heat consumption (month		GJ/ton- steel*	-	1					
hot rolling (RHF)		Heat consumption at stab Heat consumption at stab				-					
	<u> </u>	i i i i i i i i i i i i i i i i i i i	,		ed steel such a	as bloom, bil	let, slab etc.)				
Changes in operation	าท จะ	d equinment									
e.g.) Changing fuel, equipment			rap charge etc.								
Implementation of e	gpero	ıv saving technolog	ies/SOP								
e.g.) Implementation of ene	ergy sa	ving technologies such as	s "High temperature	continuous scra	p preheating E	AF" or SOP	such as "Good sla	ag foaming with coh	erent burner" e	etc.	
		-	•		-						
Inputs For Annual Industry Repor	rt:						EAF	-based RHF only		EAF-based F	
Name ***	EAF?	EAF capacity tons/yr	EAF production tons/yr	semi - finished prod	cHF capacity tons/	yuction of final s		- GJ/ton of st	eel t-CO2/y	- 12	

D) Annual Plant Report

Additional Instructions for Sending the Annual Plant Report to ISIT

Monthly data entry sheets start from the next sheet

